

Accelerated Weathering Test



MRK-010-0448

Gi color

S.r.l.

SERIE GLASS

TEST DI INVECCHIAMENTO ACCELERATO:

Invecchiamento accelerato

Tutti i campioni vengono sottoposti all'irraggiamento di lampade allo xenon ed a cicli umido/secco mediante speciali apparecchiature (Q-Sun, SolarBox). Tali apparecchiature vengono utilizzate in conformità agli standard internazionali imposti dalla norma ISO 11341 rispettando le seguenti impostazioni:

- intensità luminosa, $550 \pm 20 \text{ W/m}^2$ (290-800 nm)
- temperatura del pannello nero, $65 \pm 5^\circ \text{C}$
- ciclo umido 18 minuti
- ciclo secco 102 minuti

Alla fine dei test, che normalmente hanno una durata minima di 1000 ore, viene valutata la variazione di brillantezza (EN ISO 2813, con angolo di incidenza 60°) ed il cambiamento di colore ΔE (metodo CIELAB ISO 7724/3) rispetto ai valori di partenza. Questo permette di stabilire, in maniera parametrizzata, l'invecchiamento delle varie superfici testate. La corretta conduzione dei test viene verificata attraverso l'utilizzo di campioni in bianco ad invecchiamento noto.



Figure: apparecchiature per l'invecchiamento accelerato.
Pictures: equipment for the Accelerated Weathering Test

Accelerated Weathering Test

All samples are exposed to radiation of Xenon lamps and to wet/dry cycles by special equipment (Q-Sun, SOLARBOX). Such equipment is used in accordance with international standards imposed by norm ISO 11341, i.e. complying with the following settings:

- light intensity, $550 \pm 20 \text{ W / m}^2$ (290-800 nm)
- black panel temperature, $65 \pm 5^\circ \text{C}$
- wet cycle 18 minutes
- dry cycle 102 minutes.

At the end of the test, whose minimum duration is 1000 hours, Residual Gloss (EN ISO 2813, with an angle of incidence 60°) and Colour Variation ΔE (CIELAB method - ISO 7724 / 3) are measured comparing pre-test values. In this way it is possible to evaluate the aging of surfaces using standard indexes. The accuracy of the test is verified through the use of samples in white, whose aging behaviour is known.

ID Test Report	PROD. VERNIC	COD. FILM	PROG. N°	IMMAGINI
TR-IA-95-2015	glass-001	solo base	95	
TR-IA-96-2015	glass-002	solo base	96	
TR-IA-97-2015	glass-003	solo base	97	
TR-IA-98-2015	glass-004	solo base	98	
TR-IA-90-2015	glass-005	solo base	90	
TR-IA-91-2015	glass-006	solo base	91	
TR-IA-92-2015	glass-007	solo base	92	
TR-IA-93-2015	glass-008	solo base	93	
TR-IA-94-2015	glass-009	solo base	94	



Laboratory
Test

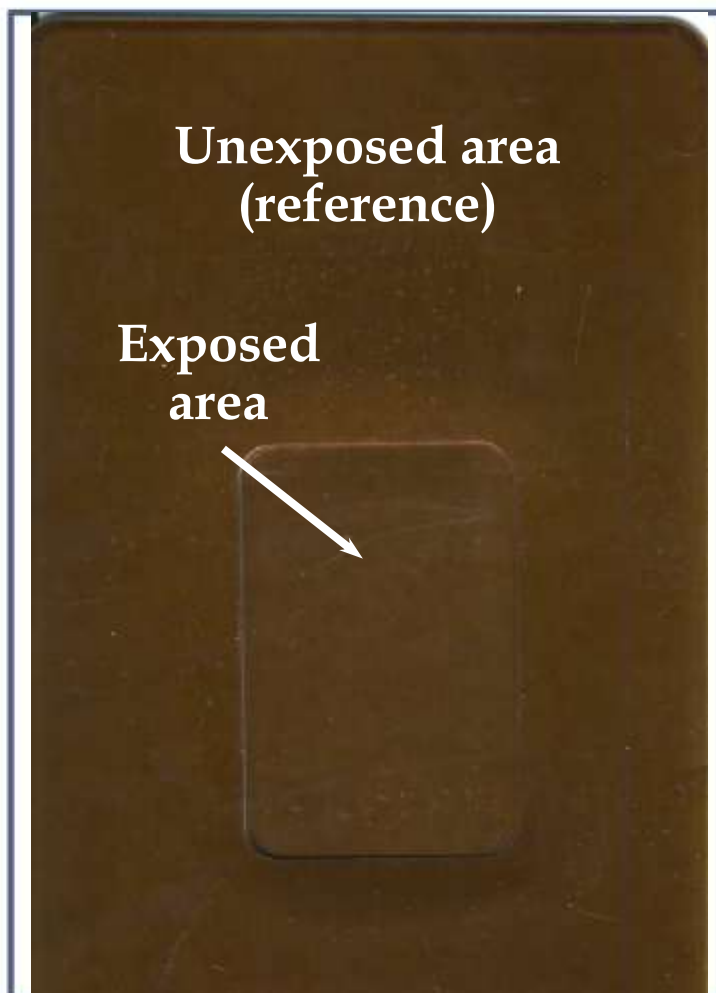
No. 439



Device:
QSun 3000



Total duration:
1117h



LAB. ID NUMBER: 37072
POWDER COATING: glass-005
HEAT TRANSFER FILM: --
Grey scale: **4/5**
residual gloss: **94%**

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1117 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

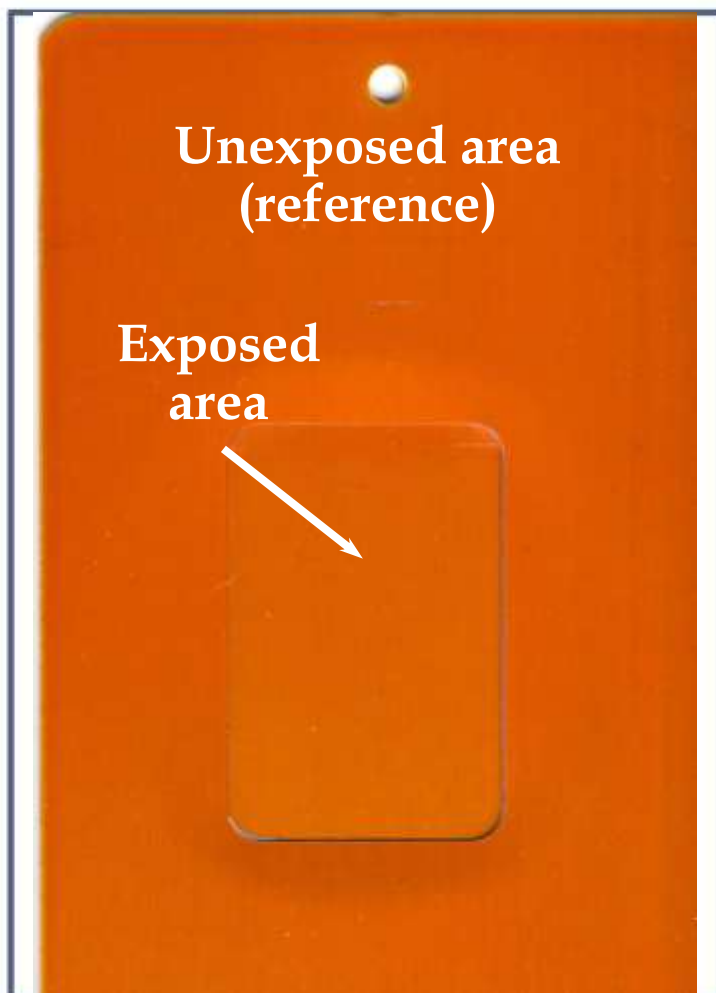
No. 439



Device:
QSun 3000



Total duration:
1117h



LAB. ID NUMBER: 37073
POWDER COATING: glass-006
HEAT TRANSFER FILM: --
Grey scale: 4
residual gloss: 100%

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1117 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

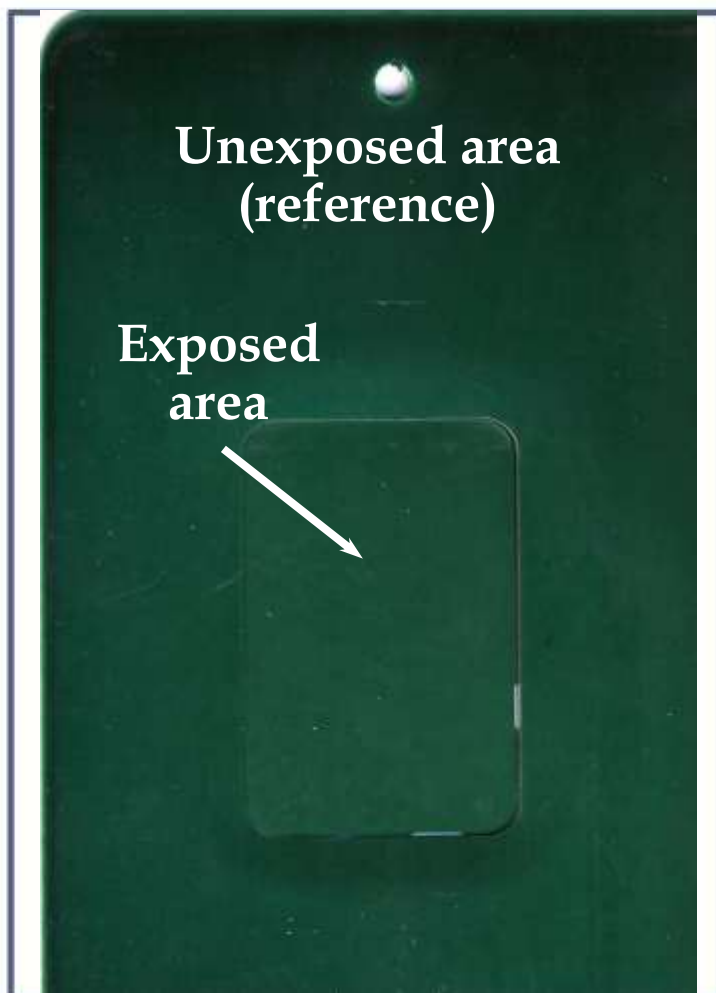
No. 439



Device:
QSun 3000



Total duration:
1117h



LAB. ID NUMBER: 37074
POWDER COATING: glass-007
HEAT TRANSFER FILM: --
Grey scale: 4/5
residual gloss: 94%

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1117 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

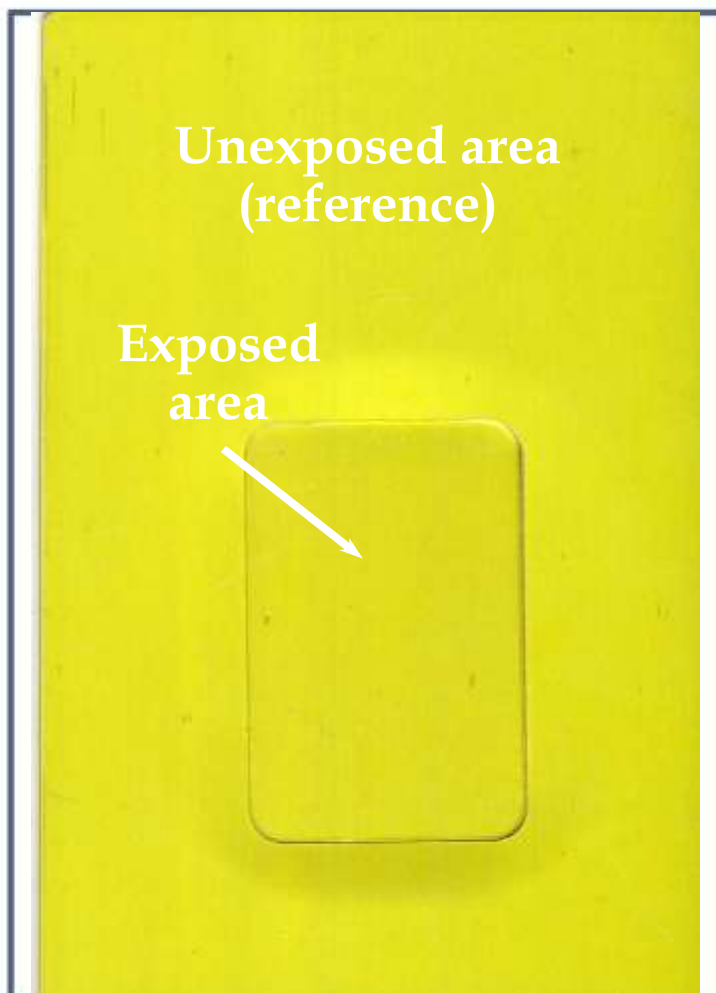
No. 439



Device:
QSun 3000



Total duration:
1117h



LAB. ID NUMBER: 37075
POWDER COATING: glass-008
HEAT TRANSFER FILM: --
Grey scale: 4/5
residual gloss: 95%

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1117 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

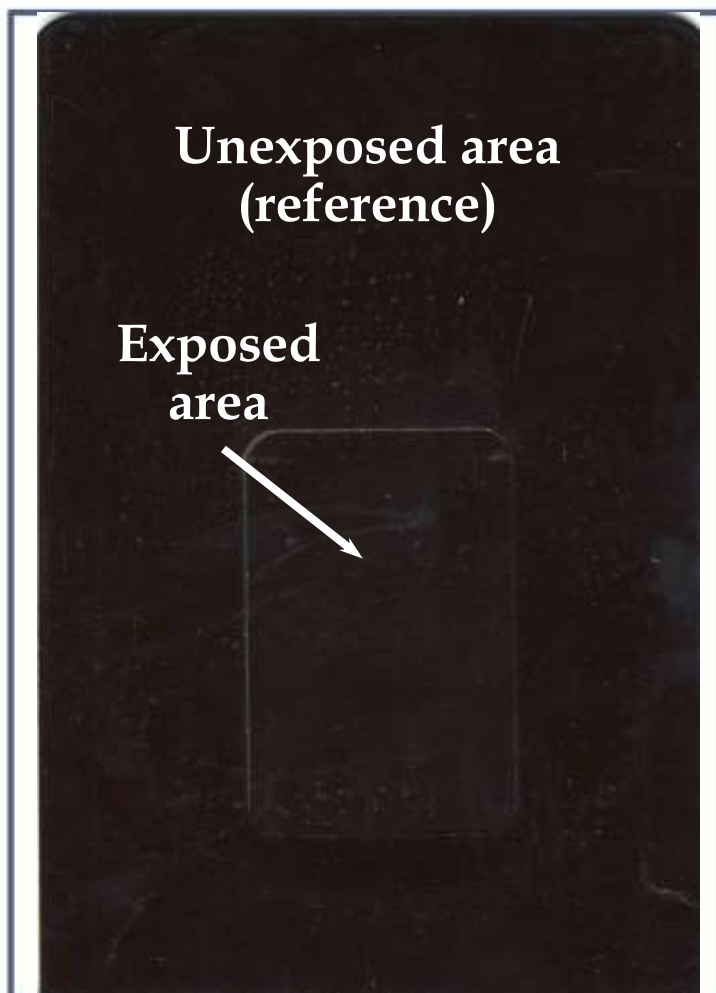
No. 439



Device:
QSun 3000



Total duration:
1117h



LAB. ID NUMBER: 37076
POWDER COATING: glass-009
HEAT TRANSFER FILM: --
Grey scale: 4/5
residual gloss: 93%

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1117 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

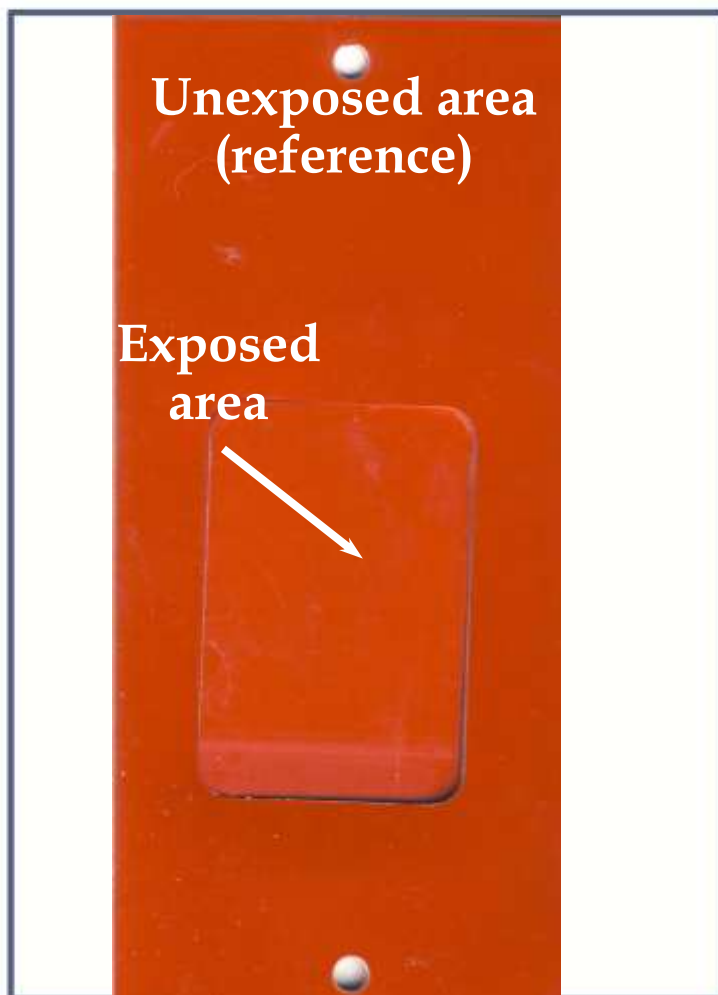
No. 379



Device:
Sol 3000RHN



Total duration:
1156h



LAB. ID NUMBER: 30641
POWDER COATING: glass-001
HEAT TRANSFER FILM: --
Grey scale: **4/5**
residual gloss: **100%**

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1156 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

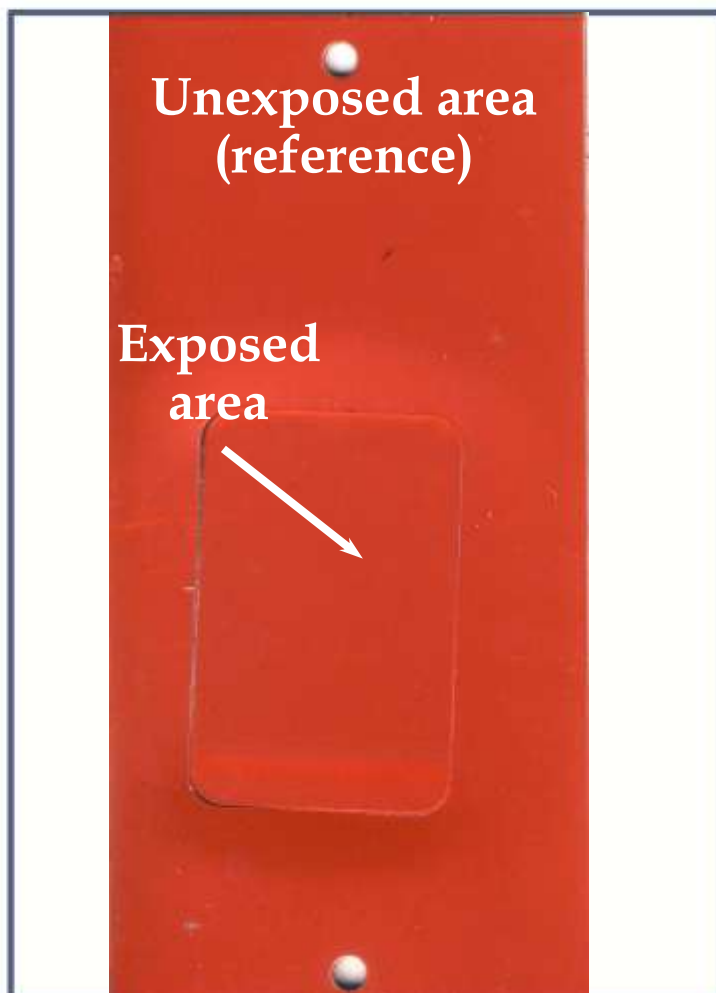
No. 379



Device:
Sol 3000RHN



Total duration:
1156h



LAB. ID NUMBER: 30642
POWDER COATING: glass-002
HEAT TRANSFER FILM: --
Grey scale: 4
residual gloss: **89%**

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1156 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

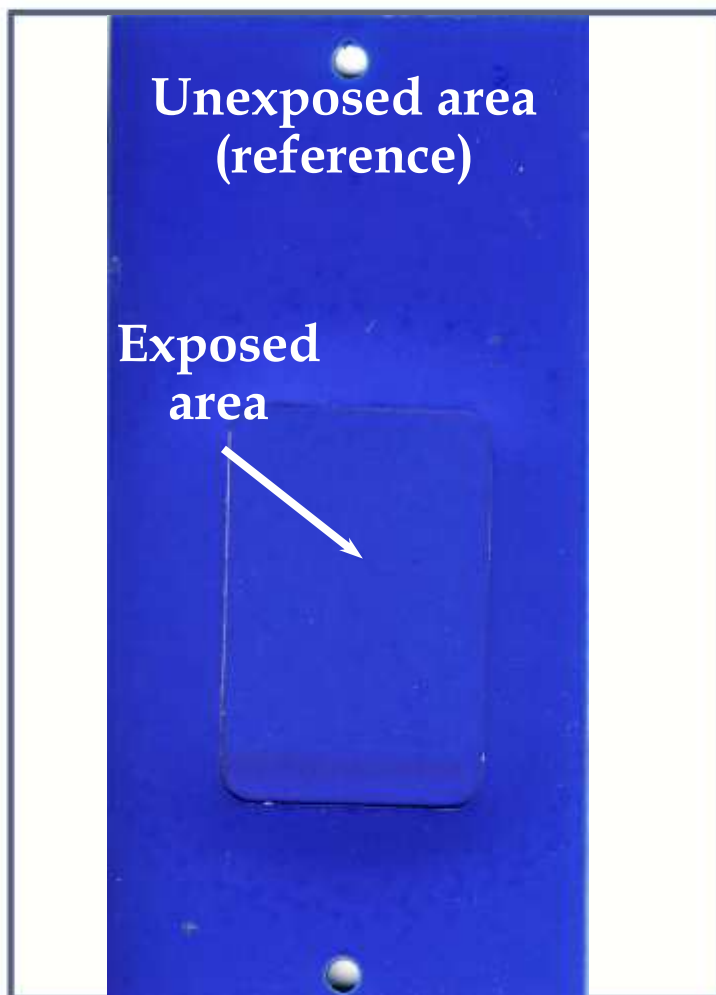
No. 379



Device:
Sol 3000RHN



Total duration:
1156h



LAB. ID NUMBER: 30643
POWDER COATING: glass-003
HEAT TRANSFER FILM: --
Grey scale: 4
residual gloss: **93%**

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1156 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.



Laboratory
Test

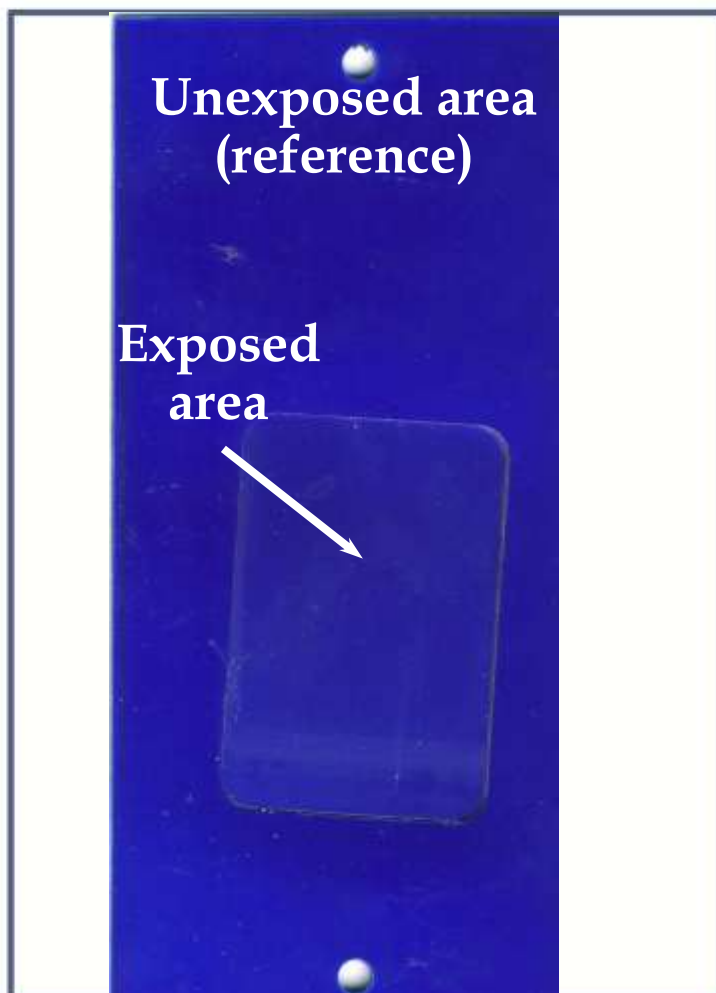
No. 379



Device:
Sol 3000RHN



Total duration:
1156h



LAB. ID NUMBER: 30644
POWDER COATING: glass-004
HEAT TRANSFER FILM: --
Grey scale: **5/4**
residual gloss: **75%**

Technical Remarks

Excellent residual gloss and low colour variation (ΔE),
after 1156 hours.

Technical Opinion:

**Suitable for
OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.